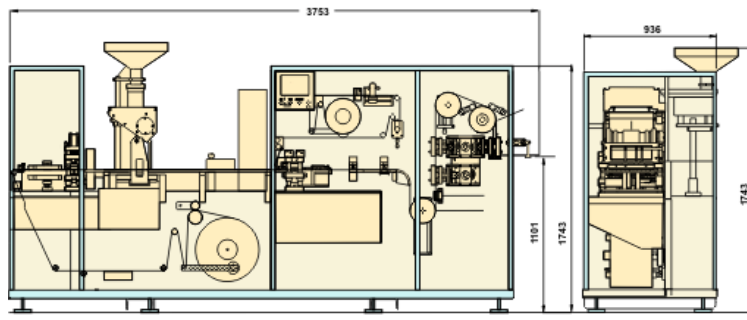


BLISTER PACK MACHINE - 3010 PDA :

Quick change over, versatile, flat bed machine for thermo-formed and cold-formed blisters.



SIDE VIEW

ELEVATION

TECHNICAL SPECIFICATIONS:

MODEL	PI-3010
MAX. FOIL WIDTH	300 MM.
MAX. FORMING ADVANCE	100 MM.
FORMAT AREA	284 MM X 92 MM.
SPEED	UP TO 40 CYCLES/MINUTE (THERMO-FORMING). UP TO 35 CYCLES/MINUTE (COLD-FORMING).
OUTPUT	UP TO 240 BLISTER / MINUTE.
PUNCH CYCLES	UP TO 120 PER MINUTE.
MAX. FORMING DEPTH	14 MM.
MAX. PACK LENGTH ALONG WEB	100 MM.
MIN. PACK LENGTH ALONG WEB	26 MM.
BASE FILM THERMOFORMABLE	PVC,PVC WITH PE/PVDC,COC,ACLAR,PET.
COLD FORMING	TRI-LAMINATED ALUMINIUM.
LIDDING FOIL	HEAT SEALABLE LUMINIUM OR PAPER.
PRODUCT FEEDING	OSCILLATING FEEDER WITH FEEDING CHANNEL.

SALIENT FEATURES :

- Servo-Driven independent stations controlled by full function intelligent high speed PLC
- User-friendly touch screen MMI with recipe setting and product library functions for quick change over.
- Separate punch, perforation and embossing stations
- Listing of alarms and user friendly troubleshooting guide integrated
- Compatible for downstream automation.
- Edge-To-Edge print registration control
- Setting of index and cold forming depth on MMI
- Easy slide-in Tools for punch, embossing, perforation.

OPTIONAL FEATURES :

- In Hole Detection System
- Non-Fill Camera System
- Inkjet Printing System
- Splice Detection

MACHINE SPEED : 40 CYCLE / MIN

UTILITES:

Air Consumption	250 LPM. Supply at 6 Bar
Cooling Water	200 Liters / Hr. at 140°C (Product / base film depending)
Power	12 KW peak, 7 KW avg.

Shipping dimensions for basic machine

L X W X H	Net Wt.	Gross Wt.
170" x 50" x 80"	1800 Kg	2300 Kg

Note : Images Shown here are illustrative. As the design & manufacturing of Machines are subject to improvement, the product supplied will be as per our Techno-Commercial offer.

